B20E LOW GROUND PRESSURE

6x6



Stage IV/
Tier 4f Certified

Gross Power: 170 kW (228 hp)
Heaped Capacity: 11 m³ (14,5 yd³)

• Rated Payload: 18 000 kg (39 683 lbs)

• Operating Weight: 34 493 kg (76 044 lbs)



Technical Data - B20E Low Ground Pressure

ENGINE

Manufacturer Mercedes Benz (MTU)

Model OM934LA / 4R 1000

ConfigurationInline 4, turbocharged and intercooled.

Gross Power 170 kW (228 hp) @ 2 200 rpm

Net Power 161 kW (216 hp) @ 2 200 rpm

Gross Torque 900 Nm (664 lbft) @ 1 200 -1 600 rpm

Displacement 5,1 litres (311 cu.in)

Auxiliary Brake Jacobs engine brake

Fuel Tank Capacity 195 litres (52 US gal)

AdBlue® Tank Capacity 31 litres (8,2 US gal)

Certification
OM934LA meets EU Stage IV / EPA
Tier 4 Final emissions regulations.

TRANSMISSION

Manufacturer Allison

Model 3200PR ORS

ConfigurationFully automatic planetary transmission with integral retarder.

Layout Engine mounted

Gear LayoutConstant meshing planetary gears, clutch operated

Gears 6 Forward, 1 Reverse

Clutch Type Hydraulically operated multi-disc

Control Type Electronic **Torque Control** Hydrodynamic with lock-up in all gears.

TRANSFER CASE

Manufacturer Bell VGR

Model 8000

Layout Remote mounted

Gear Layout
Three in-line helical gears

Output Differential Interaxle 33/67 proportional differential. Automatic inter-axle differential lock.

AXLES

Manufacturer Bell

Model 15T

Differential

High input limited slip differential with spiral bevel gears

Final DriveOutboard heavy duty planetary on all axles.

BRAKING SYSTEM

Service Brake
Dual circuit, full hydraulic actuation
wet disc brakes on front and middle

Maximum brake force: 173 kN (38 892 lbf)

Park & Emergency
Spring applied, air released driveline mounted disc.

Maximum brake force: 193 kN (43 388 lbf)

Auxiliary Brake
Automatic Jacobs engine brake.
Automatic, adjustable, integral,
hydrodynamic transmission retarder.
Output shaft speed dependent.

Total Retardation Power Continuous: 178 kW (239 hp) Maximum: 584 kW (783 hp)

WHEELS

STANDARD: Type Radial Earthmover

Tyre 20.5 R 25

OPTION: Type Flotation

Tyre 800/45 R 30.5

FRONT SUSPENSION

Semi-independent, leading A-frame supported by hydro-pneumatic suspension struts.

REAR SUSPENSION

Pivoting walking beams with laminated rubber suspension blocks.

HYDRAULIC SYSTEM

Full load sensing system serving the prioritized steering, body tipping and brake functions. A grounddriven, load sensing emergency steering pump is integrated into the main system.

Pump Type Variable displacement load sensing piston

155 l/min (41 gal/min)

Pressure 27 MPa (3 916 psi)

Filter 5 microns

STEERING SYSTEM

Double acting cylinders, with ground-driven emergency steering pump.

Lock to lock turns 4.32

Steering Angle 45°

DUMPING SYSTEM

Two double-acting, single stage, dump cylinders.

Raise Time

Lowering Time 5,5 s

Tipping Angle 70° standard, or any lower angle programmable

PNEUMATIC SYSTEM

Air drier with heater and integral unloader valve, serving park brake and auxiliary functions.

System Pressure 810 kPa (117 psi)

ELECTRICAL SYSTEM

Voltage 24 V

Battery TypeTwo AGM (Absorption Glass Mat) type.

Battery Capacity 2 X 75 Ah

Alternator Rating 28V 80A

VEHICLE SPEEDS								
1st	6 km/h	4 mph						
2nd	15 km/h	9 mph						
3rd	19 km/h	12 mph						
4th	27 km/h	17 mph						
5th	36 km/h	22 mph						
6th	47 km/h	29 mph						
R	6 km/h	4 mph						

CAB

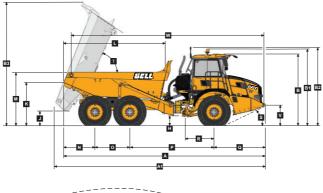
ROPS/FOPS certified 74 dBA internal sound level measured according to ISO 6396.

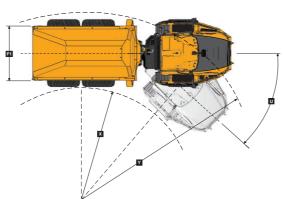
Load Capacity & Ground Pressure

OPERATING WEIGHTS		GROUND PRESSURE		LOAD CAPACITY		OPTION WEIGHTS	
UNLADEN	kg (lb)	LADEN (N	lo sinkage)	BODY	m³ (yd³)		kg (lb)
Front	8 740 (19 268)	20.5 R 25	kPa (Psi)	Struck Capacity	9 (11)	Bin liner	778 (1 715)
Middle	4 016 (8 854)	Front	215 (31)	SAE 2:1 Capacity	11 (14,5)	Tailgate	633 (1 396)
Rear	3 737 (8 239)	Middle	309 (45)	SAE 1:1 Capacity	13,5 (17,5)	Extra wheelset	
Total	16 493 (36 361)	Rear	309 (45)	SAE 2:1 Capacity		20.5 R 25	355 (783)
LADEN		LADEN (3" sinkage)		with Tailgate	11,5 (15)	Extra wheelset	
Front	10 540 (23 237)	800/45 R 30.5	kPa (Psi)			800/45 R 30.5	338 (745)
Middle	12 006 (26 469)	Front	72 (10)	Rated Payload	18 000 kg		
Rear	11 947 (26 338)	Middle	95 (14)		(39 683 lbs)		
Total	34 493 (76 044)	Rear	95 (14)				

Dimensions



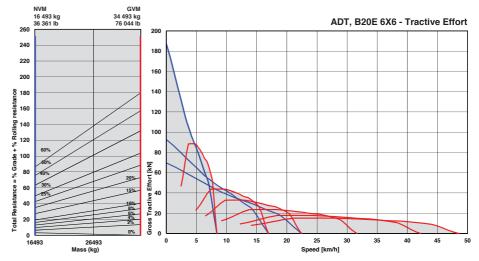




Ma	achine Dimensions		
Α	Length - Transport Position	9271 mm	(30ft.5in)
A1	Length - Bin Fully Tipped	9560 mm	(31ft.4in)
В	Height - Transport Position	3385 mm	(11ft.1in)
В1	Height - Rotating Beacon	3619 mm	(11ft.10in)
B2	Height - Load Light	3702 mm	(12 ft. 2 in)
В	Bin Height - Fully Tipped	5742mm	(18ft.10in)
С	Width over Mudguards	2984mm	(9ft.9in)
D	Width over Tyres - 800/45-30.5	3102mm	(10ft.2in)
D1	Width over Tyres - 20.5R25	2931mm	(9ft.7in)
Е	Tyre Track Width - 800/45-30.5	2312mm	(7ft.7in)
E1	Tyre Track Width - 20.5R25	2399mm	(7ft.10in)
F	Width over Bin	2540 mm	(8ft. 4 in)
F1	Width over Tailgate	2838 mm	(9 ft. 4 in)
G	Width over Mirrors - OperatingPosition	3260mm	(10ft.8in.)
Н	Ground Clearance - Artic	498mm	(18.86in.)
ı	Ground Clearance - FrontAxle	458mm	(17.48in.)
J	Ground Clearance - Bin Fully Tipped	678mm	(26.38in.)
K	Bin Lip Height - Transport Position	2067mm	(6ft.9in.)
L	Bin Length	4709 mm	(15 ft. 5 in.)
М	Load over Height	2537 mm	(8 ft. 4 in.)
N	Rear Axle Centre to Bin Rear	1449mm	(4ft.9in.)
0	Mid Axle Centre to Rear Axle Centre	1600mm	(5ft.2in.)
Р	Mid Axle Centre to Front Axle Centre	3865mm	(12ft.8in.)
Q	Front Axle Centre to Machine Front	2357mm	(7ft.8in.)
R	Front Axle Centre to Artic Centre	1361mm	(4ft.5in)
s	Approach Angle	27°	
Т	Maximum Bin Tip Angle	70°	
U	Maximum Articulation Angle	45°	
٧	Front Tie Down Height	1041mm	(3ft.5in)
w	Machine Lifting Centres	8845mm	(29ft.)
Х	Inner Turning Circle Radius-800/45-30.	3678mm	(12ft.1in)
X1	Inner Turning Circle Radius-20.5R2	3763mm	(12ft.4in.)
Υ	Outer Turning Circle Radius-800/45-30.	7585mm	(24ft.11 in.)
Y1	Outer Turning Circle Radius-20.5R2	7499mm	(24ft.7in.)

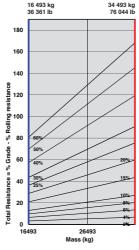
| Grade Ability / Rimpull

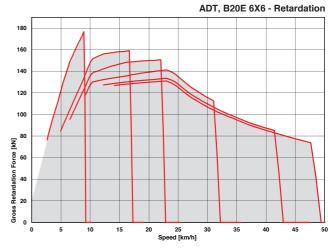
- Determine tractive force by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects rimpull curve.
- Read down from this point to determine maximum speed attained at that tractive resistance.



Retardation

- Determine retardation force by finding intersection of vehicle mass line and grade line. NOTE: 2% typical rolling resistance is already assumed in chart and grade line.
- 2. From this intersection, move straight right across charts until line intersects the curve.
- 3. Read down from this point to determine maximum speed.





| Features and Options

STANDARD

OPTION

ENGINE

- Jacobs engine braking
- Dual element air cleaner with dust ejector valve
- Precleaner with automatic dust scavenging
- Water separator
- Serpentine drive belt with automatic tensioner
- Provision for fast fill

COOLING

- Crankshaft mounted electronically controlled viscous
- Fan guard

PNEUMATIC SYSTEM

- Engine-mounted compressor
- Air drier with heater
- Integral unloader valve

ELECTRICAL SYSTEM

- Battery disconnect
- **Drive Liahts**
- Air Horn
- Reverse alarm
- Rotating Beacon
- Pitch Roll Sensor
- Artic reverse lights

STEERING SYSTEM

Bi-directional ground-driven secondary steering pump

CAB

- ROPS/FOPS certification
- Tilt cab
- Gas strut-supported door
- I-Tip programmable dump-body tip settings
- HVAC Climate control system
- AM/FM radio/CD player
- Rear window guard
- Wiper/washer with intermittent control
- Tilt and telescoping steering wheel
- Centre-mount air-suspension seat
- Forward work Lights
- LED work lights
- Rotating beacon: seat belt installation
- Remote engine and machine isolation
- Remote battery jump start
- Retractable 3 point seat belt
- Heated seat
- Foldaway trainer seat with retractable seat belt
- 12-volt power outlet
- Cab utility bin (removable)

CAR

- Cup holder
- Cooled/heated lunch box
- Electric adjustable and heated mirrors
- Deluxe 10" colour LCD:

Speedometer / Fuel gauge /

Transmission oil temperature gauge /

Engine coolant temperature gauge /

LED function/warning indicators and audible

alarm / Transmission gear selection /

Tachometer / Battery voltage / Hour meter /

Odometer / Fuel consumption / Tip counter /

Trip timer / Trip distance / Metric/English units / Service codes/diagnostics.

Backlit sealed switch module functions with:

Wiper control / Lights / Heated mirrors / Retarding aggressiveness / Transfer case differential lock / Transmission gear hold /

Dump-body tip limit / Automatic dump-body tip settings / Airconditioner/Heater controls /

Preselected Speed Control.

DUMP BODY

- Dump-body mechanical lock
- Dump-body mechanical lock partially up
- Body liner
- Tailgate
- Body heater
- Less dump body and cylinders

OTHER

- Automation Traction Control (ATC)
- Wet disc brakes
- 20.5 R 25 Radial Earthmover tyres
- 800/45 R 30.5 Low Ground Pressure tyres
- Remote grease banks
- Automatic greasing
- Onboard Weighing
- ▲ Load lights: stacks
- Reverse Camera
- Hand Rails
- Cab Peak
- High Pressure Hydraulic filter
- Fuel Heater
- Belly cover
- Cross member cover
- Remote transmission filters
- Fleetm@tic® Classic Package for 2 years
- Window smash button

All dimensions are shown in millimetres, unless otherwise stated between brackets. Under our policy of continuous improvement, we reserve the right to change technical data and design without prior notice. Photographs featured in this brochure may include optional equipment. BELL INTERNATIONAL: Tel: +27 (0)35-907 9431

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